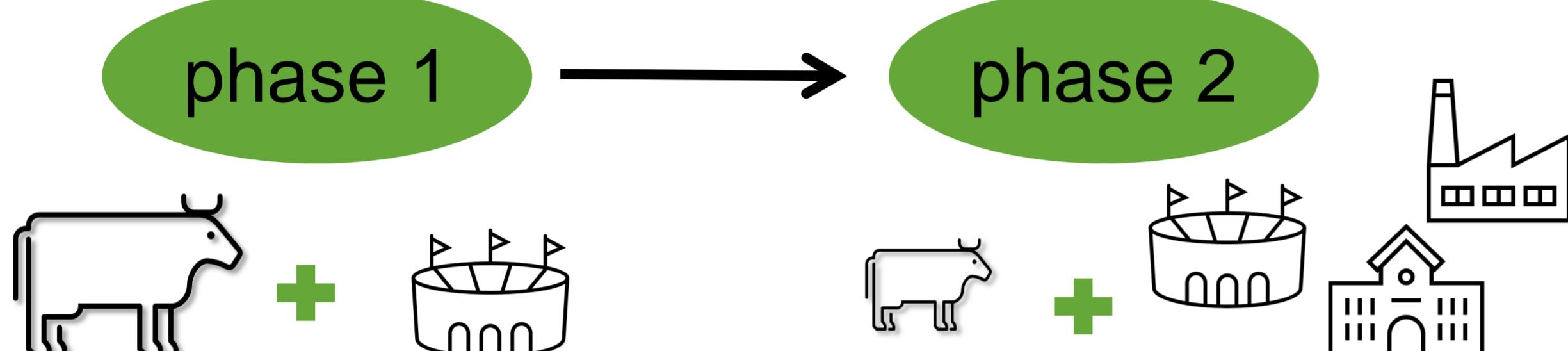


Phosphate fertilizer from urine – The KaPURe Process

K. Adolf, E. Bahne, L. Elmlinger, A. Großmann, H. Hülsmann

Approach

- currently unused **urine** now processed in a circular economy
- **unproblematic composition** without heavy metals^[1]
- **urine collection:**



[1] K. M. Urdert, T. A. Larsen, W. Gujer, Fate of major compounds in source-separated urine, Water Science & Technology, 54 (2006) 413.

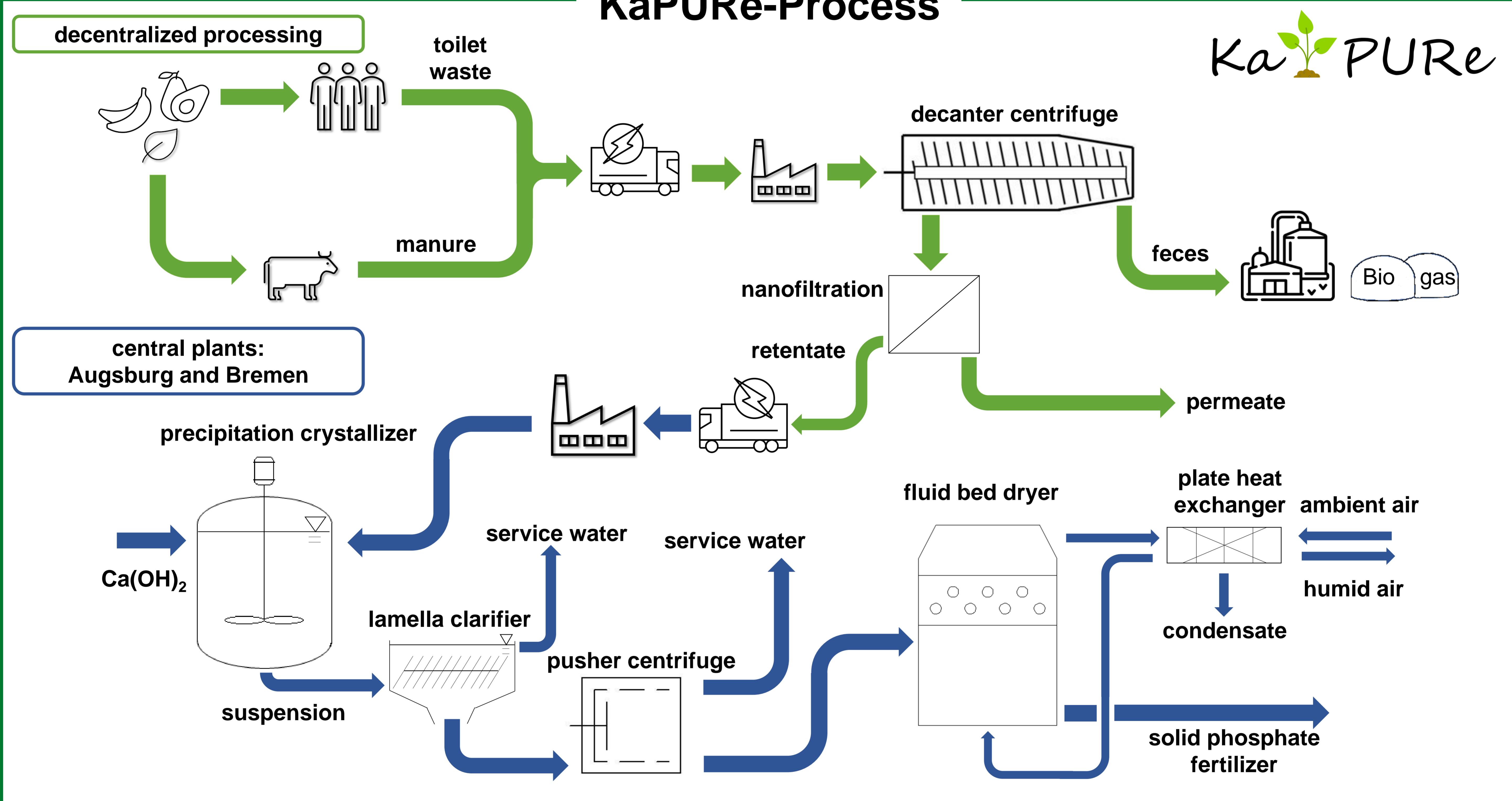
Product

- 49 w.-% $\text{CaHPO}_4 \cdot 2 \text{H}_2\text{O}$
- 49 w.-% $\text{CaSO}_4 \cdot 2 \text{H}_2\text{O}$
- 2 w.-% moisture
- plant availability of phosphate: **93 %**^[2]
- environmentally friendly
- **sustainable** resources

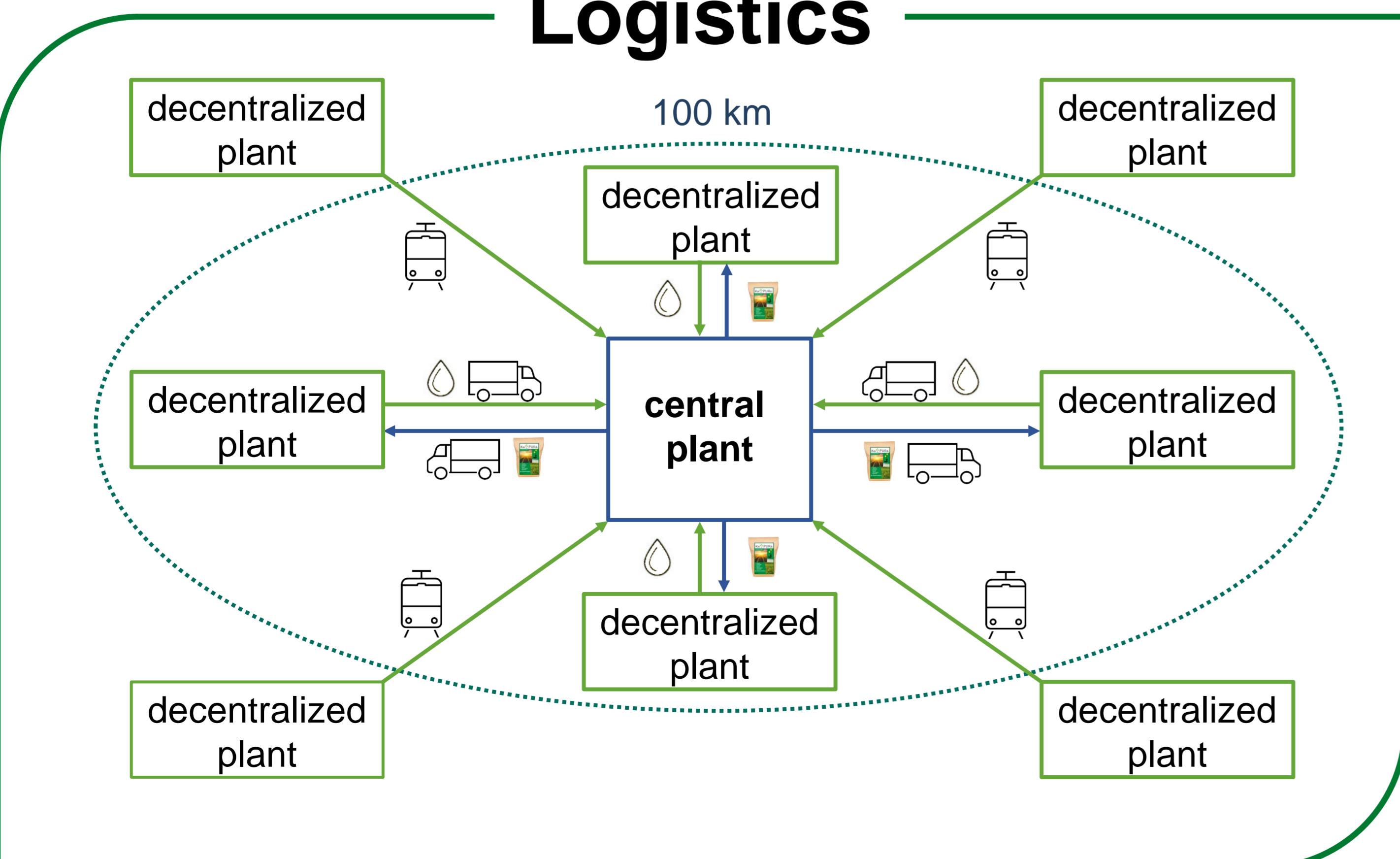


[2] W. Römer, Phosphor-Düngewirkung von P-Recyclingprodukten, Korrespondenz Abwasser, Abfall, 60 (2013) 202.

KaPURe-Process



Logistics



Stats and Facts

- ⌚ **95 %** phosphate yield
- 🧪 **no harmful chemicals** used in the process
- 📦 **modular design** **easily scalable**
- 💧 **independent** of urine origin
- 👣 **zero carbon emissions** scope 2 by driving freight traffic with green electricity
- 💰 **yearly profit of 198 Mio. €**